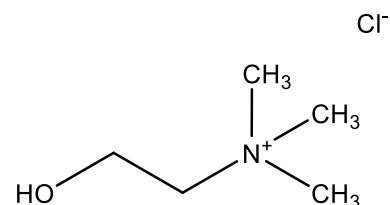


Certificate of Analysis – Certified Reference Material

CHOLINE CHLORIDE

Product no.: PHR1251-500MG
Lot no.: LRAC3558
Description of CRM: White Powder
Expiry date: 30 September 2023
Storage: 2 °C to 30 °C in a Desiccator
Certificate version: LRAC3558.2 (Note: Certificates may be updated due to Pharmacopeial Lot Changes or the availability of new data. Check our website at: www.sigma-aldrich.com for the most current version.)
Chemical formula: C₅H₁₄ClNO
Molecular mass: 139.6
CAS No.: 67-48-1



| Analyte | Certified Purity ± associated uncertainty U , $U = k \cdot u$ ($k =$) (Mass Balance/basis) |
|------------------|--|
| CHOLINE CHLORIDE | 99.98% $U_{\text{crm}} = \pm 0.2\%$, $k = 2$ (Mass Balance/Anhydrous basis) |

Metrological traceability: Traceable to the SI and higher order standards from NIST through an unbroken chain of comparisons. Additional traceability to Primary Standards is established through comparative assay determinations. See "Details on metrological traceability" on page 2.

Measurement method: Where applicable, the certified value is based on a purity determination by mass balance. See "Certification process details" on page 3.

Intended use: Intended for R&D and Analytical Use only. Not for drug, household or other uses

Minimum sample size: 50 mg

Instructions for handling and correct use: Determine water content titrimetrically at the time of use. This material is hygroscopic. The internal pressure of the container may be slightly different from the atmospheric pressure at the user's location. Open slowly and carefully to avoid dispersion of the material. Attachment of a 20 mm aluminum crimp seal recommended for unused portions.

Health and safety information: All chemical reference materials should be considered potentially hazardous and should be used only by qualified laboratory personnel. Please refer to the Safety Data Sheet for detailed information about the nature of any hazard and appropriate precautions to be taken.

Accreditation: Sigma-Aldrich RTC is accredited by the US accreditation authority ANAB as a registered reference material producer AR-1470 in accordance with ISO 17034.

Certificate issue date: 06 July 2023



[Andy Ommen; Quality Control]

Shawn Stetler- QA Manager



Packaging: 500 mg in amber vial

Details on metrological traceability: This standard has been gravimetrically prepared using balances that have been fully qualified and calibrated to ISO 17025 requirements. All calibrations utilize NIST traceable weights which are calibrated externally by a qualified ISO 17025 accredited calibration laboratory to NIST standards. Qualification of each balance includes the assignment of a minimum weighing by a qualified and ISO 17025 accredited calibration vendor taking into consideration the balance and installed environmental conditions to ensure compliance with USP tolerances of NMT 0.10% relative error. Fill volume to predetermined specifications is gravimetrically verified throughout the dispensing process using qualified and calibrated balances. Further traceability to a corresponding Primary Standard may be achieved through a direct comparison assay. Where a Primary Standard is available, the assay value will be included in the specified section of the COA.

Associated uncertainty: Uncertainty values in this document are expressed as Expanded Uncertainty (U_{CRM}) corresponding to the 95% confidence interval. U_{CRM} is derived from the combined standard uncertainty multiplied by the coverage factor k , which is obtained from a t -distribution and degrees of freedom. The components of combined standard uncertainty include the uncertainties due to characterization, homogeneity, long term stability, and short term stability (transport). The components due to stability are generally considered to be negligible unless otherwise indicated by stability studies.

Traceability Assay:
Comparative assay demonstrates direct traceability to Pharmacopeial Standards

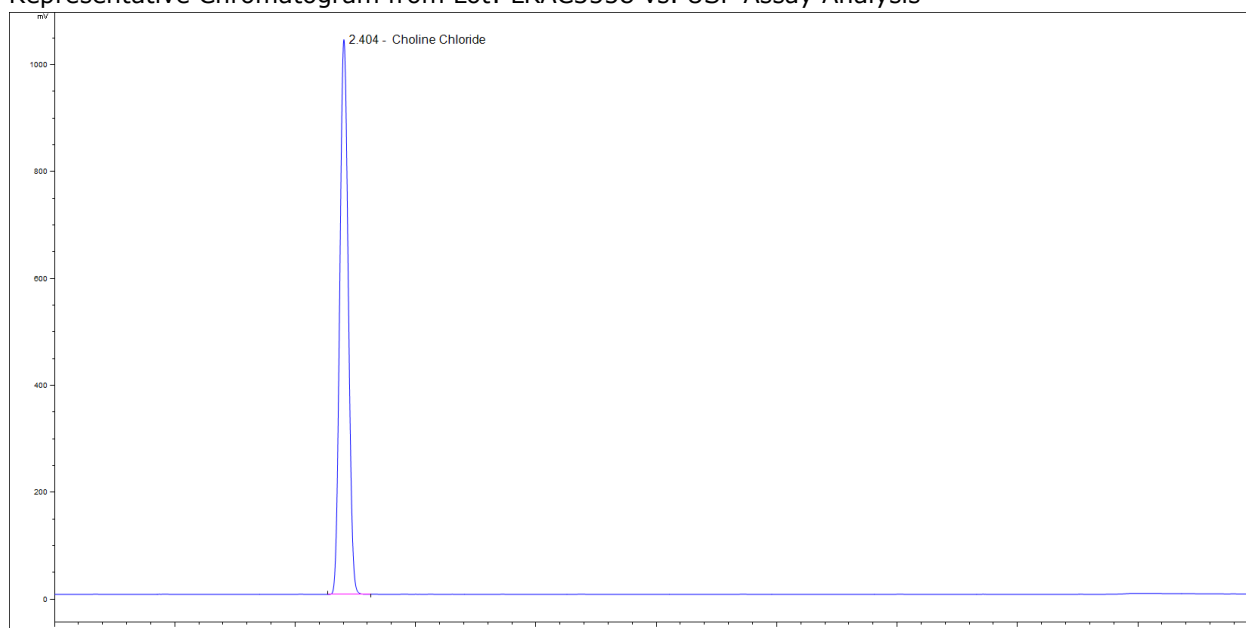
ASSAY vs. USP REFERENCE STANDARD (1133547) (anhydrous basis)

| <u>ASSAY VALUE</u> | <u>vs. USP LOT</u> |
|--------------------|---|
| 101.5 % | R060C1 Labeled Content = 1.00 mg/mg on the anhydrous basis |

Method: HPLC

Column: Ascentis Express OH5, 150 mm x 4.6mm, 2.7 μ m particle size
Mobile Phase A: 0.005M Ammonium Formate in Water (pH3.1)
Mobile Phase B: Acetonitrile
Mobile Phase Ratio: 40: 60 (A: B)
Flow Rate: 0.5 mL/min
Column Temperature: 35 °C
Injection Volume: 3 μ L
Detector: ELSD, Evaporator Temperature: 80 °C Nebulizer Temperature: 50 °C Gas Flow Rate: 1.4 SLM

Representative Chromatogram from Lot: LRAC3558 vs. USP Assay Analysis



ASSAY BY TITRATION

Method: Titrate with 0.1N Silver Nitrate (anhydrous basis)

Mean of nine measurements: **99.8%**

Certification process details:

The certified purity is determined by mass balance and calculated as

$$\% \text{ Purity} = \left(\frac{(100 - TCI)}{100} * \frac{(100 - LOD)}{100} * \frac{(100 - H_2O)}{100} * \frac{(100 - RS)}{100} \right) * 100\%$$

- TCI = Total Chromatographic Impurities
- LOD = Loss on Drying
- H₂O = Water content determined by Karl Fischer analysis
- ROI = Residue on Ignition
- RS = Residual Solvents

Methods for impurity determination may be added or deleted as required. The following techniques are applied:

CHROMATOGRAPHIC IMPURITY ANALYSIS

METHOD: HPLC

Column: Ascentis Express OH5, 4.6 x 150 mm, 2.7 µm

Mobile Phase: 0.005M Ammonium formate in Water (pH: 3.15), Acetonitrile (15:85)

Flow Rate: 0.5 mL/min

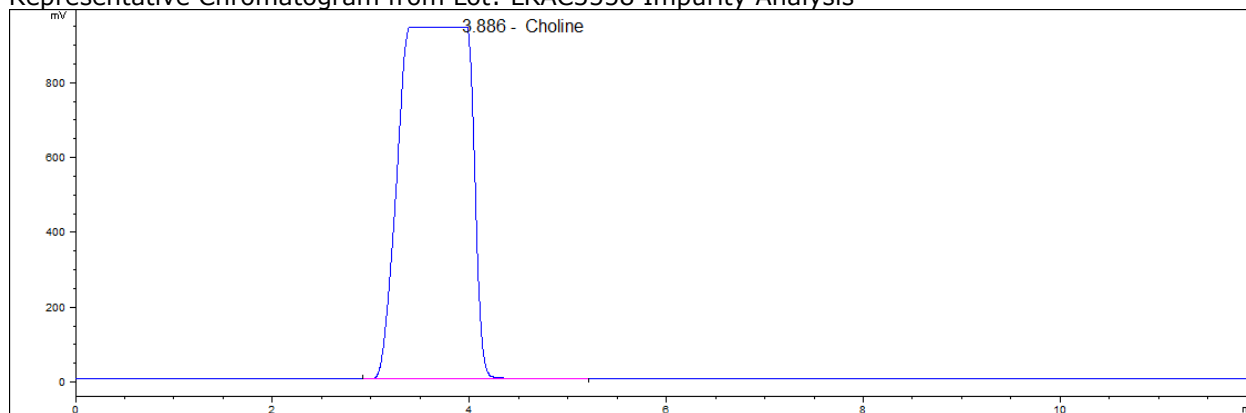
Column Temperature: 35 °C

Injection: 5 µL

Detector: ELSD

Impurities Detected: **None**

Representative Chromatogram from Lot: LRAC3558 Impurity Analysis



RESIDUAL SOLVENTS

Method: GC-MS Headspace (ref.: Adapted from Residual Solvents USP <467>)

Column: SPB-624

Carrier gas: He

Flow: 1.2 mL/min

Split Ratio: 1:5

Injection/Temperature: 1 µL/250 °C

Temperature Program: 40 °C for 5 min, 8 °C/min to 200 °C, hold 5 min

Solvents Detected: **None**

WATER DETERMINATION

Method: Karl Fischer Titration, after drying at 65 °C (ref.: Current Compendial Monographs)

Mean of three measurements, Water Content = **0.1%**

LOSS ON DRYING/VOLATILES

Method: Under vacuum, in an oven at 65 °C (ref.: Current Compendial Monographs)

Mean of three measurements, Loss = **0.3%**

RESIDUE ANALYSIS

Method: Sulfated Ash (ref.: Current Compendial Monographs)

Sample Size: ~ 1g

Mean of three measurements, Residue = **0.02%**

CERTIFIED PURITY BY MASS BALANCE

99.98% $U_{\text{CRM}} = \pm 0.2\%$, $k = 2$
(anhydrous basis)

Homogeneity assessment:

Homogeneity was assessed in accordance with ISO Guide 35. Completed units were sampled using a random stratified sampling protocol. The results of chemical analysis were then compared by Single Factor Analysis of Variance (ANOVA). The uncertainty due to homogeneity was derived from the ANOVA. Heterogeneity was not detected under the conditions of the ANOVA.

Analytical method: HPLC Sample size: 50 mg

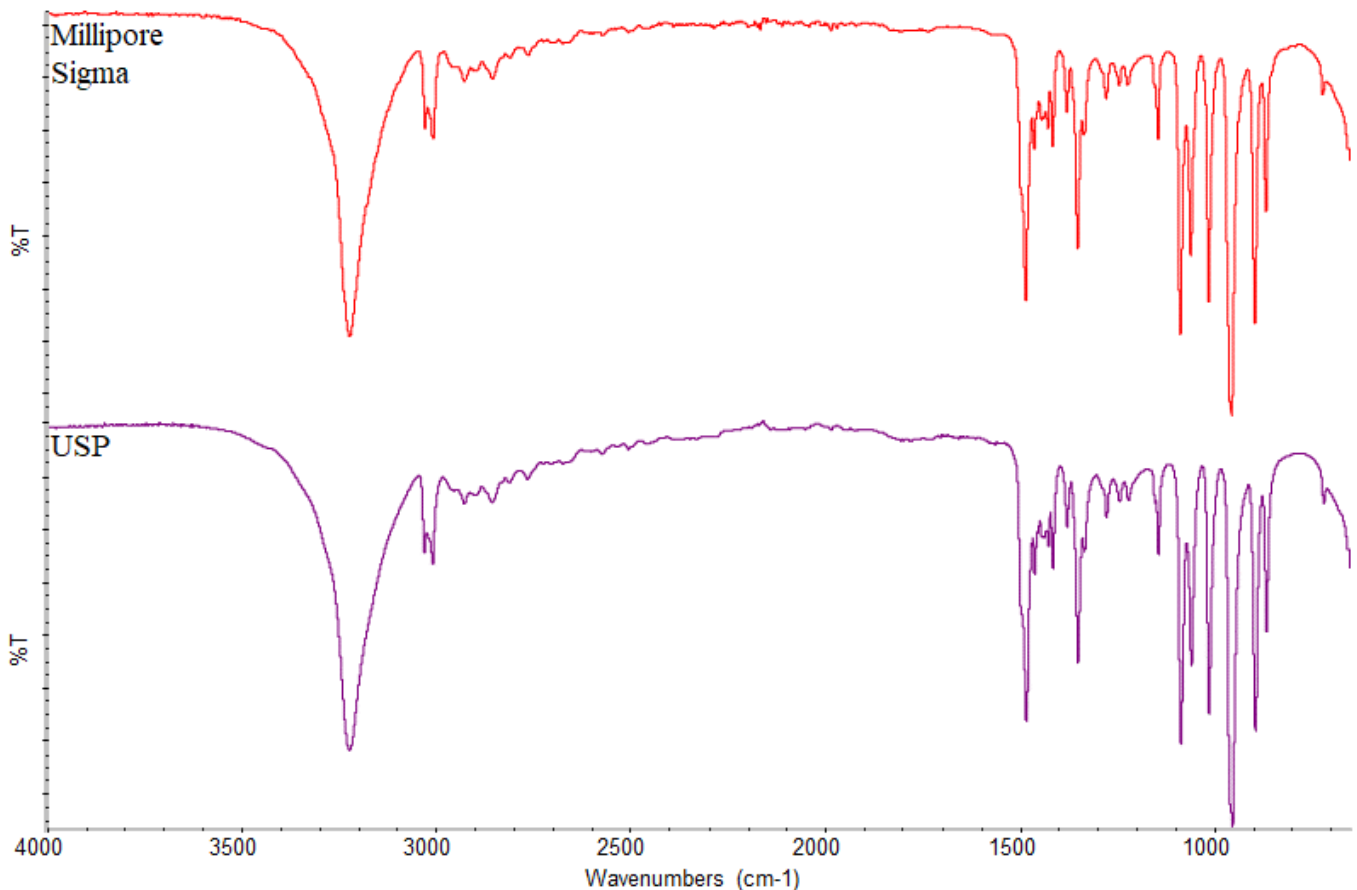
Stability assessment:

Significance of the stability assessment will be demonstrated if the analytical result of the study and the range of values represented by the Expanded Uncertainty do not overlap the result of the original assay and the range of its values represented by the Expanded Uncertainty. The method employed will usually be the same method used to characterize the assay value in the initial evaluation.

Long Term Stability Evaluation - An assessment, or re-test, versus a Compendial Reference Standard may be scheduled, within the 3 year anniversary date of a release of a Secondary Standard. The re-test interval will be determined on a case-by-case basis. Short Term Stability Study - It is useful to assess stability under reasonably anticipated, short term transport conditions by simulating exposure of the product to humidity and temperature stress. This type of study is conducted under controlled conditions of elevated temperature and humidity.

Identification Test:

INFRARED SPECTROPHOTOMETRY (Comparative identification analysis demonstrates direct traceability to Pharmacopeial standards)

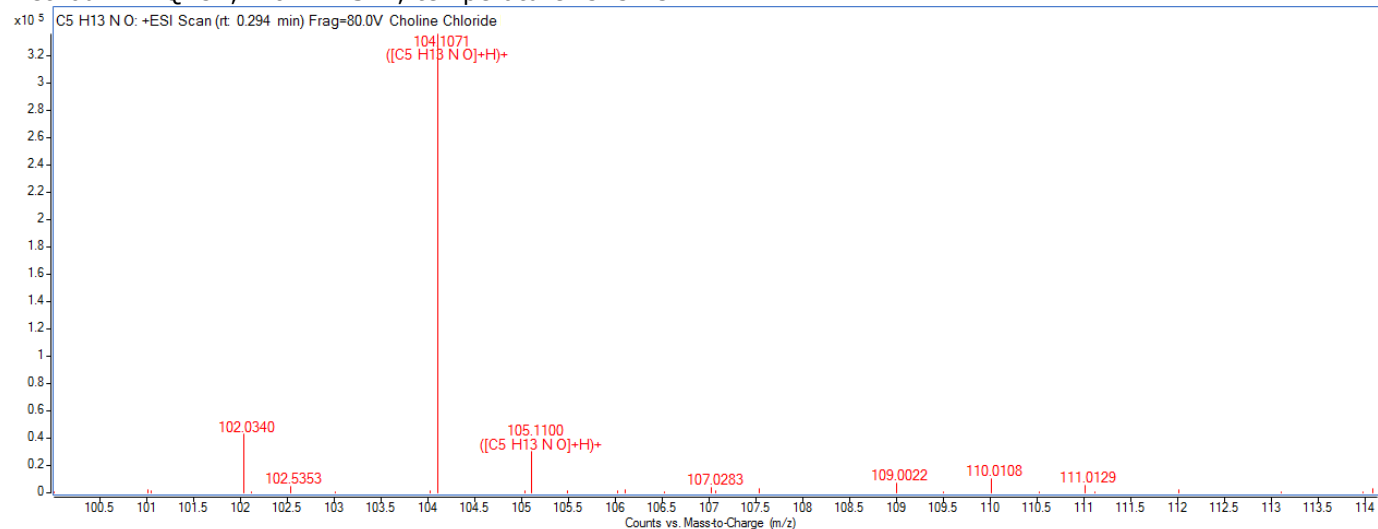


MilliporeSigma LRAC3558 vs USP Lot: R060C1

Indicative Values:

MASS SPECTRUM

Method: HR-QTOF; 4.0 kV ESI+; temperature: 325 °C

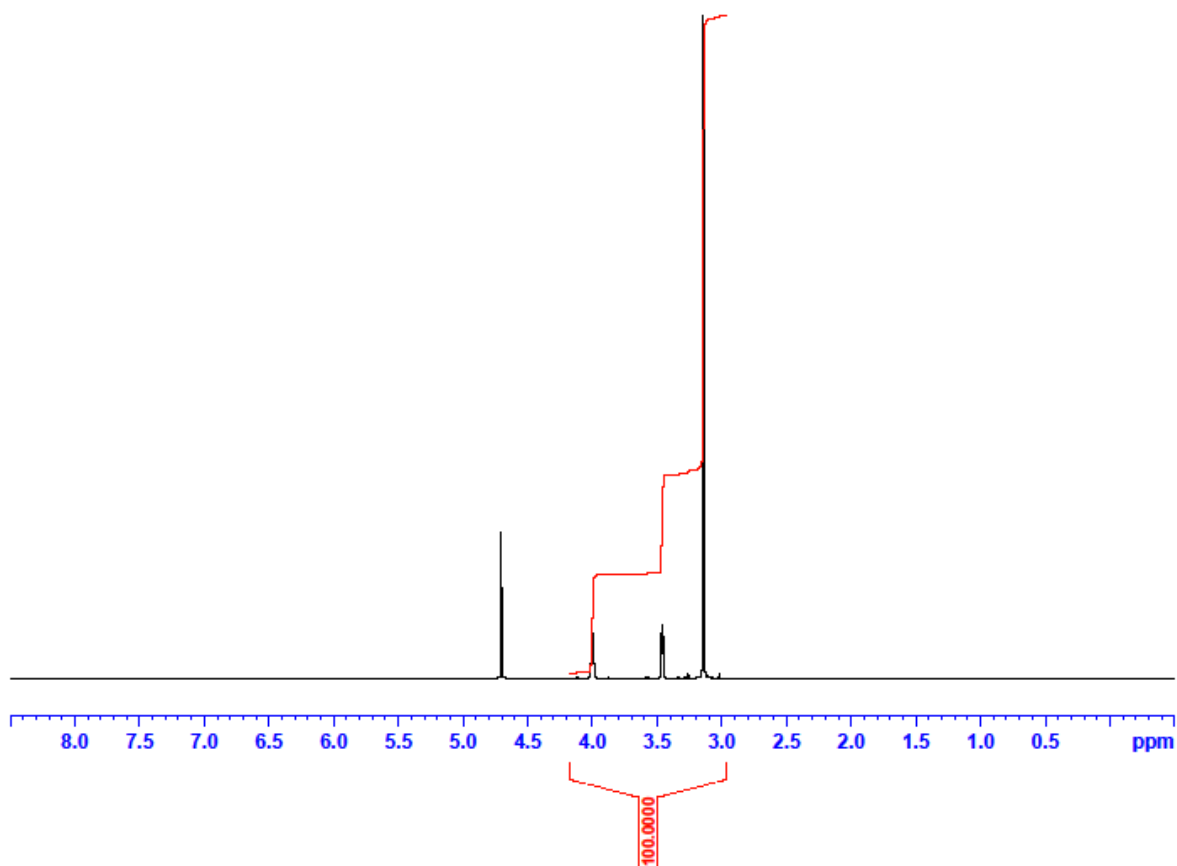


Theoretical value: 104.1075 m/z

The signal of the MS spectrum is consistent with the theoretical value and its interpretation is consistent with the structural formula.

¹H NMR (Data provided by an external laboratory; not in scope of accreditation)

LRAC3558 Choline Chloride in D₂O



Consistent with structure

ELEMENTAL ANALYSIS (Data provided by an external laboratory; not in scope of accreditation)

Exeter Analytical 440 Elemental Analyzer

Combustion method

| % | Theoretical | Result 1 | Result 2 | Mean |
|----------|--------------------|-----------------|-----------------|-------------|
| C | 43.01 | 42.85 | 42.71 | 42.78 |
| H | 10.11 | 10.32 | 10.15 | 10.24 |
| N | 10.03 | 9.94 | 9.96 | 9.95 |

Certificate of analysis revision history:

| Certificate version | Date | Reason for version |
|----------------------------|-------------------|---------------------------|
| LRAC3558.1 | 03 September 2019 | Original Release |
| LRAC3558.2 | 06 July 2023 | Requalification Test |

Disclaimer:

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