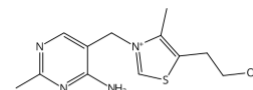


Certificate of Analysis - Analytical Standard

Thiamine hydrochloride

Product no.: 47858
Lot no.: LRAD0313
Description of CRM: White powder
Expiry date: December 2024
Storage: ROOM TEMPERATURE
Certificate version: LRAD0313.01 (Note: Certificates may be updated due to the availability of new data. Check our website at: www.sigma-aldrich.com for the most current version.)
Chemical formula: C₁₂H₁₇ClN₄OS·HCl
Molecular mass: 337.27
CAS No.: 67-03-8



- Cl⁻
- HCl

Analyte	Purity (Mass Balance/anhydrous basis)
Thiamine hydrochloride	99.5 % (Mass Balance/anhydrous basis)

Metrological traceability: Traceable to the SI and higher order standards from NIST through an unbroken chain of comparisons. When applicable, additional traceability to Primary Standards is established through comparative assay determinations. See "Details on metrological traceability" on page 2.

Measurement method: Where applicable, the certified value is based on a purity determination by mass balance. See section "Certification process details".

Intended use: Intended for Laboratory Use only. Not for drug, household or other uses

Minimum sample size: 10 mg

Health and safety information: All chemical reference materials should be considered potentially hazardous and should be used only by qualified laboratory personnel. Please refer to the Safety Data Sheet for detailed information about the nature of any hazard and appropriate precautions to be taken.

Certificate issue date: 07-Dec-2021

[Andy Ommen - Quality Control]

[Shawn Stetler - Quality Assurance]



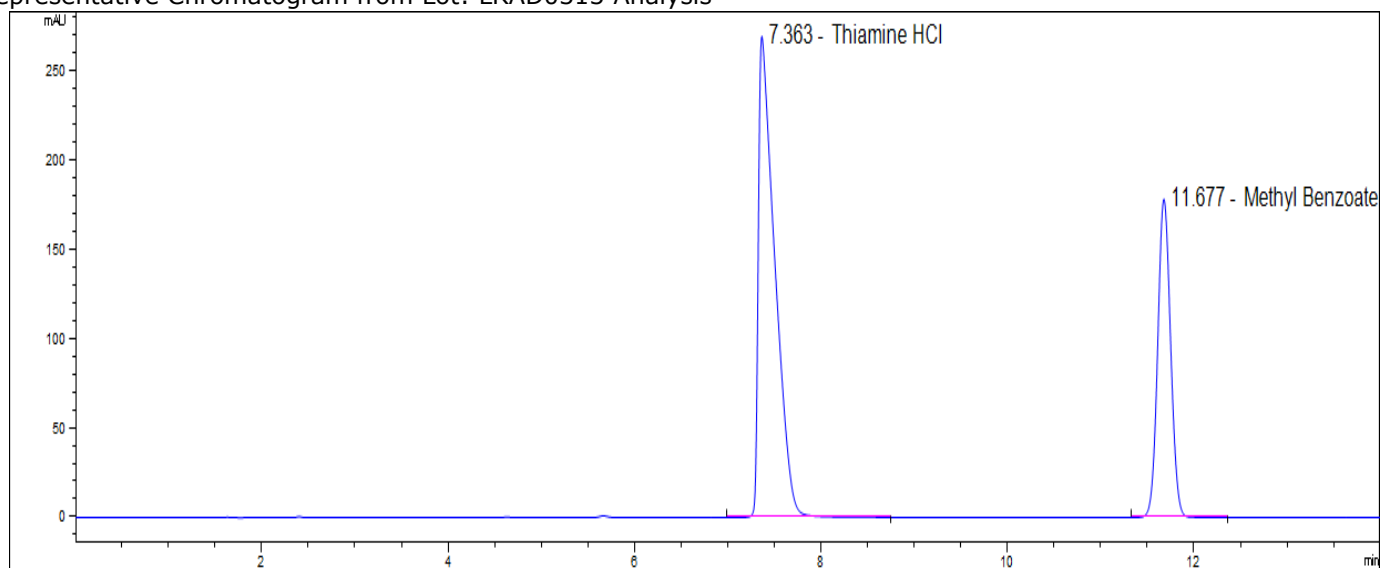
Instructions for handling and correct use:

INSTRUCTIONS FOR USE: Determine water content titrimetrically at time of use and use on the anhydrous basis. This material is hygroscopic. The water content may vary depending on the ambient humidity of the workplace. Handle quickly and protect from excessive humidity. The internal pressure of the container may be slightly different from the atmospheric pressure at the user's location. Open slowly and carefully to avoid dispersion of the material. This material is intended for Laboratory Use only. Not for drug, household or other uses. The internal pressure of the container may be slightly different from the atmospheric pressure at the user's location. Open slowly and carefully to avoid dispersion of the material. All values reported on the CoA are for the contents of the unopened standard and apply to the initial use of the standard. Any unused portions remaining after the container has been opened should be carefully stored in accordance with prudent laboratory procedures. Many variables are outside of the control of MilliporeSigma. Therefore, MilliporeSigma makes no warranties concerning the continued suitability of previously opened CRMs. Decisions concerning the proper use of previously opened CRMs are the responsibility of the user. Expiration is at end of month given on certificate and label.

Packaging:

1G IN AMBER VIALS

Representative Chromatogram from Lot: LRAD0313 Analysis



CHROMATOGRAPHIC IMPURITY ANALYSIS

METHOD: HPLC (ref.: Thiamine HCl, Current Compendial Monographs)

Column: Ascentis Express C18, 150 mm x 4.6 mm, 5 µm particle size
Mobile Phase A: 0.005M Sodium-1-Octanesulfonate in 1% Acetic Acid Solution
Mobile Phase B: Methanol, Acetonitrile (3:2)
Mobile Phase Ratio: 60:40 (A: B)
Flow Rate: 0.75 mL/min
Column Temperature: 30 °C
Injection Volume: 10 µL
Detector: DAD
Wavelength: 254 nm

Impurities Detected:

Impurity A:	0.055 %
Impurity B:	0.169 %
Impurity 1:	0.017 %
Impurity C:	0.021 %
Total Impurities:	0.262 %

RESIDUAL SOLVENTS

Method: GC-MS Headspace (ref.: Adapted from Residual Solvents USP <467>)

Column: SPB-624, 30 m x 0.25 mm x 1.4 µm

Carrier gas: He

Flow: 1.2 mL/min

Split Ratio: 1:5

Injection/Temperature: 1 mL/220 °C

Temperature Program: 40 °C for 5 min, 8 °C/min to 200 °C, hold 5 min

Solvents Detected: **None**

WATER DETERMINATION

Method: Karl Fischer Titration (ref.: Current Compendial Monographs)

Mean of three measurements, Water Content = **2.77 %**

RESIDUE ANALYSIS

Method: SULFATED ASH

Sample Size: ~ 100 mg

Mean of three measurements, Residue = **0.203 %**

PURITY BY MASS BALANCE

99.5 % Mass Balance/anhydrous basis

Homogeneity assessment:

Homogeneity was assessed in accordance with ISO Guide 35. Completed units were sampled using a random stratified sampling protocol. The results of chemical analysis were then compared by Single Factor Analysis of Variance (ANOVA). The uncertainty due to homogeneity was derived from the ANOVA. Heterogeneity was not detected under the conditions of the ANOVA.

Analytical method: HPLC

Sample size: 10 mg

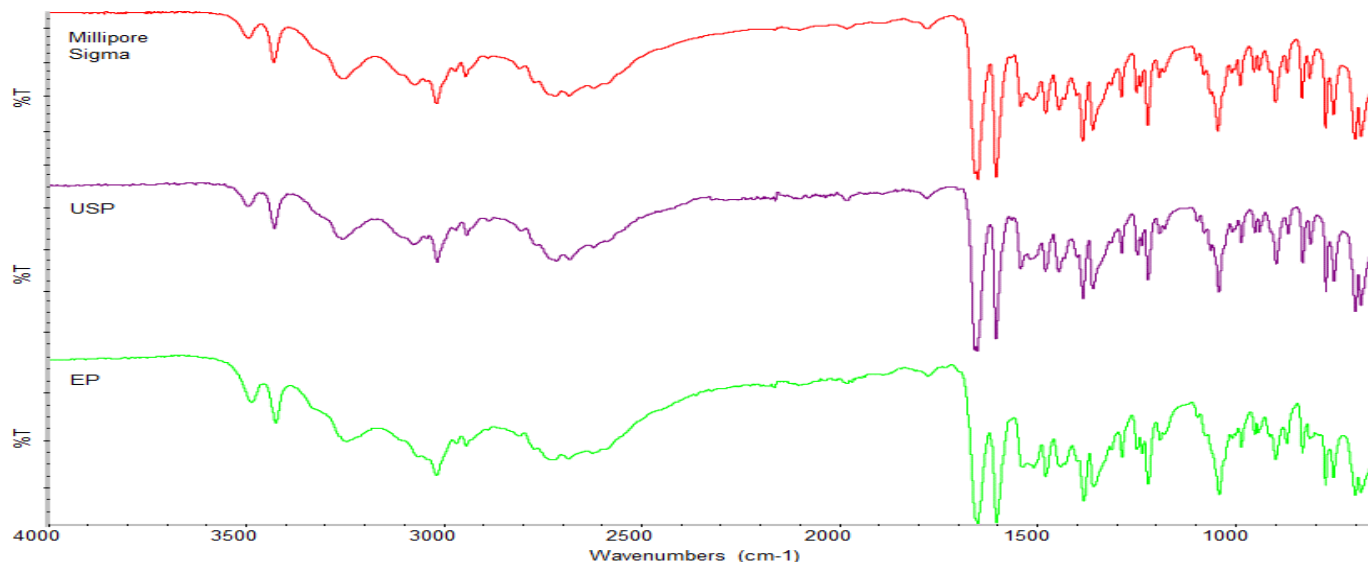
Stability assessment:

Significance of the stability assessment will be demonstrated if the analytical result of the study and the range of values represented by the Expanded Uncertainty do not overlap the result of the original assay and the range of its values represented by the Expanded Uncertainty. The method employed will usually be the same method used to characterize the assay value in the initial evaluation.

Long Term Stability Evaluation - An assessment, or re-test, versus a Compendial Reference Standard may be scheduled, within the 3 year anniversary date of a release of a Secondary Standard. The re-test interval will be determined on a case-by-case basis. Short Term Stability Study - It is useful to assess stability under reasonably anticipated, short term transport conditions by simulating exposure of the product to humidity and temperature stress. This type of study is conducted under controlled conditions of elevated temperature and humidity.

Identification Test:

INFRARED SPECTROPHOTOMETRY (Comparative identification analysis demonstrates direct traceability to Pharmacopeial standards)



MilliporeSigma Lot: LRAD0313

Certificate of analysis revision history:

Certificate version	Date	Reason for version
LRAD0313.01	07-Dec-2021	Original Release Date

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The life science business of Merck KGaA, Darmstadt, Germany operates as MilliporeSigma in the US and Canada.

